

**General Purpose,  
Heat-Shrinkable Tubing**

**Product Facts**

- Excellent thick-wall insulation and abrasion protection
- No adhesive – can be removed easily
- Expansion ratios as high as 3:1
- Availability in flame-retardant material with FR callout (see “Ordering information and Part numbering system” on the next page)
- BSTS has the following agency approvals:
  - ABS (American Bureau of Shipping)
  - Lloyd’s (Lloyd’s Register of Shipping)
- RoHS compliant

**BSTS/BSTS-FR**



**Applications**

BSTS heat-shrinkable tubing is made of a rugged polymer that resists moisture, fungus, and weathering. It also has excellent electrical properties. This tubing is useful in applications where insulation, abrasion resistance, and strain relief are important. When used with sealant tape (S-1305 for flame-retardant or S-1278 for non-flame-retardant), it can provide a watertight system in nonpressurized applications.

**Installation**

Minimum shrink temperature: 90°C [194°F]  
 Minimum full recovery temperature: 121°C [250°F]

**Operating Temperature Range**

-55°C to 110°C  
 [-67°F to 230°F]

**Specifications/Approvals**

Series	Military	Industry	Raychem
BSTS	—	—	RW-2017
BSTS-FR	AMS-DTL-23053/15*, Class 1 and Class 2**	ASTM D 685, nonburning	RW-2017

\*Formerly MIL-I-23053/15 and MIL-DTL-23053/15.

\*\*Except for coatings requirement. Refer to SST-FR when coating is required.

Available in:	Americas	Europe	Asia Pacific
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**BSTS/BSTS-FR** (Continued)

**Product Dimensions**

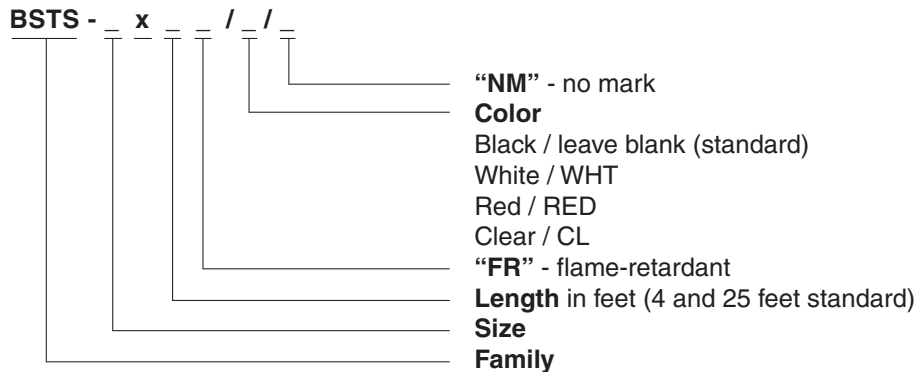
Size	Inside Diameter		Wall Thickness (Nominal)	
	Minimum Expanded as Supplied	Maximum Recovered After Heating	Expanded as Supplied	Recovered After Heating***
BSTS-03	7.62 [0.300]	2.54 [0.100]	0.63 [0.025]	1.78 [0.070]
BSTS-04	10.16 [0.400]	3.81 [0.150]	0.63 [0.025]	1.78 [0.070]
BSTS-07	19.05 [0.750]	5.59 [0.220]	0.76 [0.030]	2.41 [0.095]
BSTS-11	27.94 [1.100]	9.52 [0.375]	1.02 [0.040]	3.05 [0.120]
BSTS-13	33.02 [1.300]	9.52 [0.375]	0.89 [0.035]	3.05 [0.120]
BSTS-15	38.10 [1.500]	12.70 [0.500]	1.27 [0.050]	3.56 [0.140]
BSTS-17	43.18 [1.700]	12.70 [0.500]	1.14 [0.045]	3.56 [0.140]
BSTS-20	50.80 [2.000]	19.05 [0.750]	1.27 [0.050]	3.94 [0.160]
BSTS-27	65.58 [2.700]	22.86 [0.900]	1.27 [0.050]	3.94 [0.160]
BSTS-30	76.20 [3.000]	31.75 [1.250]	1.27 [0.050]	3.94 [0.160]
BSTS-35	88.90 [3.500]	31.75 [1.250]	1.27 [0.050]	3.94 [0.160]
BSTS-40	101.60 [4.000]	44.45 [1.750]	1.27 [0.050]	3.94 [0.160]
BSTS-45	114.30 [4.500]	44.45 [1.750]	1.27 [0.050]	3.94 [0.160]

\*\*\*Wall thickness will be less if tubing recovery is restricted during shrinkage.

**Ordering Information**

Color	Standard	Black
	Nonstandard	White, Yellow, Red and Clear (Clear is non-flame retardant)
Size selection	Always order the largest size that will shrink snugly over the component to be covered. Special order sizes are available upon request.	
Standard packaging	1.2-meter [4-foot] or 7.5-meter [25-foot] lengths.	
Ordering description	See below.	

**Part Numbering System**



**Example: BSTS-11X4/NM**